

VELS INSTITUTE OF SCIENCE, TECHNOLOGY & ADVANCED STUDIES (VISTAS)

(Deemed to be University u/s 3 of the UGC Act, 1956)

PALLAVARAM - CHENNAI - INDIA



VELS
UNIVERSITY



M.E
Automobile Engineering

Curriculum and Syllabus
(Based on Choice Based Credit System)
Effective from the Academic Year
2018-2019

Department of Automobile Engineering
School of Engineering

COURSE OUTCOME : (Skill development)

- Develop the use of Fourier transformation
- Select the concepts of differential equations
- Evaluate the concepts of Calculus of Variations
- Construct the concepts of interpolation and integration
- Classify the linear programming problem.

UNIT I MATRIX THEORY**9**

Eigen values using QR transformations- generalized eigenvectors- canonical forms - singular valued decomposition and applications- pseudo inverse- least square approximations.

UNIT II DIFFERENTIAL EQUATIONS-**NONLINEAR ORDINARY DIFFERENTIAL & PARTIAL DIFFERENTIAL EQUATIONS****9**

Introduction- Equations, with separable variables- Equations reducible to linear form- Bernoulli's equation - Riccati's equation - Special forms of Riccati's equation - Laplace transform methods for one dimensional wave equation- Displacement along string- Longitudinal vibration of an elastic bar.

UNIT III CALCULUS OF VARIATION**9**

Introduction - Euler's equation - several dependent variables Lagrange's equations of Dynamics - Integrals involving derivatives higher than the first - Problems with constraints - Direct methods and eigenvalue problems.

UNIT IV INTERPOLATION AND INTEGRATION**9**

Hermite's Interpolation, Simple case and General case - Cubic Spline Interpolation, Algorithm of interpolating cubic spline- Gaussian Quadrature - Cubature.

UNIT V LINEAR PROGRAMMING PROBLEM**9**

Simplex algorithm, Fundamental property of the simplex method - Graphical, Two phase and Big M Techniques- Duality theory- Dual simplex method- Integer programming.

TOTAL: 45 Hours

TEXTBOOKS:

1. Stephenson,G,Radmore,P.M.,AdvancedMathematicalMethodsforEngineeringandSciencestudents , Cambridge University Press 1999.
2. Bronson,R.,MatrixOperations,Schaum'soutlineseries,McGrawHill,NewYork,1989.
3. Kreyszig,E.,AdvancedEngineeringMathematics,JohnWiley,10thEdition,2011.

REFERENCES:

1. Froberg,C.E.NumericalMathematics,TheBenjamin/CummingsPublishingCo.,Inc.,1985.
2. Jain,M.K.,
Iyengar,S.R.K.,andJain,R.K.,NumericalMethodsforScientific&Engineeringcomputatio
n,WileyEastern Ltd., 1987.
3. Gupta,A.S.CalculusofVariationswithApplications,PrenticeHallofIndiaPvt.Ltd.,NewDelhi,1997.
4. SankaraRao,K.,IntroductiontoPartialDifferentialEquations,PrenticeHallofIndiaPvtLtd.,New Delhi
1997.
5. Boyce&DiPrima,ElementaryDifferentialEquationsandBoundaryvalueproblems,withODEArchitec
tCD, 9thEdition,2014.

COURSE OUTCOME: (Employability)

- The build concept, construction and principle of operation of various types of mechanical transmission components, hydrodynamic devices, hydrostatic devices and automatic transmission system will be taught to the students.
- Assess the Constructional details and Theory of important drive line, Structural, Steering, Braking and Suspension Systems of Automobiles.
- Organize the drive line study and different types of final drive.
- Apply the concept in Transmission system of clutch and gearbox.
- Identify the hydrodynamic drives in automotive chassis and transmission concepts with the application.

UNIT I INTRODUCTION

9

Automotive chassis, Elements of the Chassis, Layout with reference to power plant, steering location and drive, frames, consideration of various loads acting on the frame, Frameless constructional details, materials, testing of frames, integral body construction.

UNIT II FRONT AXLE STEERING SYSTEM

9

Front axle type, rigid axle and split axle, Constructional Details, Materials, Front wheel geometry viz., camber, castor, kingpin inclination, toe-in and toe-out. Condition for true rolling motion of road wheels during steering. Steering geometry. Ackermann and Davis steering. Construction details of steering linkages. Different types of steering gear box. Steering linkages layout for conventional and independent suspensions. Turning radius, instantaneous centre, wheel wobble and shimmy. Over-steer and under-steer. Power and power assisted steering

UNIT III DRIVE LINE STUDY

9

Effect of driving thrust and torque – reaction. Hotchkiss drives. Torque tube drive, radius rods. Propeller shaft. Universal joints. Final drive – different types. Two speed rear axle. Rear axle construction – full floating, three quarter floating and semi-floating arrangements. Differential – conventional type, Non-slip type, Differential locks and differential housing.

UNIT IV CLUTCH AND GEARBOX

9

Requirement of Transmission system. Different types of clutches: Principle, construction and operation of friction clutches. Problems on performance of automobile such as Resistance to motion, Tractive effort, Engine speed & power and acceleration. Determination of gearbox ratios for different vehicle applications. Different types of gearboxes.

UNIT V HYDRODYNAMIC DRIVES

9

Principles, performance and limitations of fluid coupling. Constructional details of a typical fluid coupling. Reduction of drag torque, Principle, construction and advantages of hydrodynamic torque converters. Performance characteristics, converter couplings. Multi-stage Torque converter and polyphase torque converter

TOTAL: 45 Hours**TEXT BOOKS:**

1. K. Newton, W. Steeds and T.K. Garret, "The Motor Vehicle", 13th Edition, Butterworth Heinemann, 2004
2. P.M. Heldt, "Automotive Chassis", Chilton Co., New York, 1982.
3. W. Steed, "Mechanics of Road Vehicles", Illiffe Books Ltd., London. 1992.

4. Heldt P.M, TorqueConverters,Chilton BookCo.,1992.

REFERENCES:

1. HarbanSinghRayat,“TheAutomobile”,S.Chand&Co.Ltd, NewDelhi,2000.
2. G.J.Giles,“SteeringSuspensionandTyres”,IlliffeBooksLtd.,London,1975.
3. KirpalSingh,“AutomobileEngineering”,Standardpublishers,Distributors,Delhi,12thEdition,2011.
4. G.B.S.Narang,“AutomobileEngineering”,KhannaPublishers,NewDelhi,5thEdition,2014.
5. R.P.Sharma,“AutomobileEngineering”,DhanpatRai&Sons,NewDelhi,2000.
6. HeinzHeisler,“AdvancedVehicleTechnology”,secondedition,Butterworth-Heinemann,NewYork,2002
7. Dr.N.K.Giri,“AutomobileMechanics”,Seventhreprint,KhannaPublishers,Delhi,2005

COURSE OUTCOME: (Employability)

- To build knowledge on various automotive engine types and its performance characteristics.
- To evaluate the knowledge on fuel and fuel systems.
- To differentiate the cooling system and lubrication systems.
- To apply the concept of laminar and turbulent combustion in the combustion chambers.
- To compare the current trends in engine technology.

UNIT I ENGINE BASIC THEORY

9

Engine types - operating cycles of SI and CI Engines - Engine design and operating parameters - Two and four stroke engines - Typical performance curves for automobile engines - two stroke engine - performance and pollution aspects.

UNIT II FUEL SUPPLY AND IGNITION SYSTEM

9

Fuel supply system of I.C. engine and elements, Theory of carburetion and carburetors — Design aspects — Petrol Injection and diesel fuel injection - pumps and injectors, gasoline direct injection system - conventional and electronic ignition systems for SI engine.

UNIT III COOLING AND LUBRICATING SYSTEM

9

Air cooling and water cooling - thermosyphon cooling, forced cooling systems. Fins and radiator - design aspects. Theory of lubrication — types of lubrication, splash lubrication system, petroil lubrication system, forced feed lubrication system.

UNIT IV AIR MOTION, COMBUSTION AND COMBUSTION CHAMBERS

9

Premixed combustion, diffused combustion, laminar and turbulent combustion of fuels in engines. Droplet combustion — combustion in SI and CI engines. - Cylinder pressure data and heat release analysis. Optimized design of combustion chambers.

UNIT V NEW ENGINE TECHNOLOGY

9

Lean Burn engine - Different approaches to lean burn - LHR engine - Surface ignition concept - catalytic ignition - homogenous charge compression ignition in diesel engines - variable valve timing - electronic engine management.

TOTAL: 45 Hours**TEXTBOOKS:**

1. J.B. Heywood, 'Internal combustion engine Fundamentals', McGraw Hill Book Co, 1989.
2. V. Ganesan, 'Internal combustion Engines', Tata McGraw Hill Book Co, 3rd Edition, 2007.

REFERENCES:

1. Edward F. Obert, 'Internal combustion engines and air pollution' Harper and Row Publishers, 1973.
2. M. Khovakh, 'Motor Vehicle Engines', Mir Publishers, Moscow, 1976
3. W.H. Crouse and A.L. Anglin, 'Automotive Emission control', McGraw Hill Book Co, 1995.
4. G.S. Springer and A.J. Patterson, 'Engine emissions and pollutant formation', Plenum Press, New York, 1985.
5. Lars Eriksson and Lars Nielsen, 'Combustion and Emissions', John Wiley & Sons, Ltd, 2014.

COURSE OUTCOME: (Employability)

- To build knowledge to the students in the principles of operation and constructional details of batteries and starting system.
- To review the charging system, lighting system and accessories.
- To classify the electronic ignition and injection systems.
- To implement the knowledge in sensors in automobiles.
- To describe the microprocessor used in automobiles.

UNIT I BATTERIES AND STARTING SYSTEM

9

Different types of Batteries – Principle, Construction and Electrochemical action of Lead – Acid battery, Electrolyte, Efficiency, Rating, Charging, Testing and Maintenance. Starting System, Starter Motors – Characteristics, Capacity requirements. Drive Mechanisms. Starter Switches.

UNIT II CHARGING SYSTEM, LIGHTING SYSTEM AND ACCESSORIES

9

D.C. Generators and Alternators their Characteristics. Control cutout, Electrical, Electro-mechanical and electronic regulators. Regulations for charging. Wiring Requirements, Insulated and earth return system, details of head light and side light, LED lighting system, head light dazzling and preventive methods. Lighting design, Dash board instruments, Horns, wiper, Trafficators, Warning system and safety devices.

UNIT III ELECTRONIC IGNITION AND INJECTION SYSTEMS

9

Electronic ignition system and components, Spark plugs, Advance mechanisms. Different types of electronic ignition systems - variable ignition timing, distributor less ignition. Spark timing control. Electronic fuel injection systems. Engine mapping.

UNIT IV SENSORS IN AUTOMOBILES

9

Basic sensor arrangement. Types of sensors – Oxygen sensor, fuel metering/Vehicle speed sensor, mass air flow sensor, temperature sensor, altitude sensor, pressure sensor and detonation sensor. Various actuators and its application in automobiles.

UNIT V MICROPROCESSOR IN AUTOMOBILES

9

Microprocessor And Microcomputer controlled devices in automobiles such as instrument cluster, Voice warning system, Travel information system, Keyless entry system, Automatic Transmission. Environmental requirements (vibration, Temperature and EMI).

TOTAL: 45 Hours**TEXTBOOKS:**

1. Judge. A.W., Modern Electrical Equipment of Automobiles, Chapman & Hall, London, 1992.
2. William B. Ribbens-Understanding Automotive Electronics, 5th edition- Butterworth Heinemann, 1998
3. Young. A.P., & Griffiths. L., Automobile Electrical Equipment, English Language Book Society & New Press, 1990.

REFERENCES:

1. Vinal. G.W., Storage Batteries, John Wiley & Sons inc., New York, 1985.
2. Crouse. W.H., Automobile Electrical Equipment, McGraw Hill Book Co Inc., New York, 1980.
3. Robert N Brady Automotive Computers and Digital Instrumentation, Prentice Hall, Eagle Wood Cliffs, New Jersey, 1988.
4. Kohli P.L., "Automotive Electrical Equipment", Tata McGraw Hill Publishing Co., Delhi, 2004
5. Tom Denton, 'Automobile Electrical and Electronic Systems', Routledge press, 2013

COURSE OUTCOME: (Employability)

- To develop an awareness on the various environmental pollution aspects and issues and to give a comprehensive insight into the pollution in engine and gas turbines.
- To review the knowledge on pollutant formation and control and to impart knowledge on various emission instruments and techniques.
- To examine the emission from compression ignition engine and its control.
- To apply the knowledge in noise pollution from automobiles.
- To explain the test procedures and emission measurements.

UNIT I EMISSION FROM AUTOMOBILES**05**

Vehicle population assessment in metropolitan cities and contribution to pollution, effects on human health and environment, global warming, various emissions from Automobiles — Formation, transient operational effects on pollution.

UNIT II EMISSIONS FROM SPARK IGNITION ENGINE AND ITS CONTROL**12**

Emission formation in SI Engines- Carbon monoxide- Unburned hydrocarbon Nitric oxide. Lead particulate—Poly-nuclear Aromatic hydrocarbon emissions— Effects of design and operating variables on emission formation- controlling of pollutants from Engine- Thermal reacts — Catalytic converters — Charcoal Canister Control for evaporative emission — Positive Crank case ventilation system for UBHC emission reduction.

UNIT III EMISSION FROM COMPRESSION IGNITION ENGINE AND ITS CONTROL**12**

Physical and Chemical delay — Significance — Intermediate Compounds Formation — emission formation due to incomplete Combustion — Effect of Operating variables on Emission formation — White, Blue, and Black Smokes. Nitric Oxide and Particulate controlling of Emission — Operating Behavior- Fumigation EGR- Air Injection— Cetane number Effect.

UNIT IV NOISE POLLUTION FROM AUTOMOBILES**8**

Causes for Noise from Automobiles—Traffic Noise—Engine Noise—Transmission Noise— vehicle structural Noise, Exhaust Noise, Noise reduction in Automobiles — Encapsulation technique for noise reduction — Silencer Design on Sound reduction in automobiles.

UNIT V TEST PROCEDURES AND EMISSION MEASUREMENTS**8**

Constant Volume Sampling I and 3 (CVSI & CVS3) Systems- Sampling Procedures — Seven mode and thirteen mode cycles for Emission Sampling — Sampling problems — Quantifying Emissions — Measurement of CO, CO by NDIR. Hydrocarbon emission by FID- Chemiluminescent detector for Measurement of NOR— Smoke meters — Dilution Tunnel Technique for particulate Measurement-Sound level meters.

TOTAL: 45 Hours**TEXT BOOKS:**

1. G.P. Springer and D.J. Patterson, Engine Emissions, Pollutant formation, Plenum Press, New York, 1986.
2. D.J. Patterson and N.A. Henin, 'Emission from Combustion Engine and their control', Anna Arbor Science Publication, 1985.

REFERENCES:

1. V. Ganesan, 'Internal combustion Engines', Tata McGraw Hill Book Co, 3rd Edition, 2007.
2. Crouse and Anglin, 'Automotive Emission Control', McGraw Hill company, New York 1993.
3. L. Lberanek, 'Noise Reduction', McGraw Hill Company, New York 1993.

COURSE OUTCOME: (Employability)

- To revise about vibrations and how to reduce the vibration under different loads.
- To select the tyre properties.
- To examine with speed and road conditions in order to improve the comfort for the passengers
- To implement the handling characteristics of vehicles.
- To explain the dynamics of suspension system.

UNIT I BASIC OF VIBRATION**12**

Classification of vibration, definitions, mechanical vibrating systems, mechanical vibration and human comfort.

Modeling and simulation studies. Single degree of freedom, free, forced and damped vibrations. Magnification factor and transmissibility. Vibration absorber. Vibration measuring instruments. Two degree of freedom system. modal analysis.

UNIT II TYRES**12**

Tire forces and moments, Tire structure, Longitudinal and Lateral force at various slip angles, rolling resistance, Tractive and cornering property of tire. Performance of tire on wet surface. Ride property of tires. Test on Various road surfaces. Tire vibration.

UNIT III PERFORMANCE CHARACTERISTICS OF VEHICLE**12**

Equation of motion and maximum tractive effort. Aerodynamics forces and moments. Power plant and transmission characteristics. Prediction of vehicle performance. Braking performance- Braking Force, Brake Factor, Braking Efficiency and Stopping Distance.

UNIT IV HANDLING CHARACTERISTICS OF VEHICLES**12**

Mathematical model of handling, Fundamental condition for true Rolling Steady State Handling: Slip angle, cornering power, Neutral steer, under steer and over steer, Steady state response, Lateral Acceleration, Transient response characteristics. Directional stability of vehicle.

UNIT V DYNAMICS OF SUSPENSION SYSTEM**12**

Requirements of suspension system. Spring mass frequency, wheel hop, Wheel wobble, wheel shimmy, choice of suspension spring rate. Calculation of effective spring rate. Vehicle suspension in fore and aft, Hydraulic dampers and choice of damping characteristics. Compensated suspension systems.

TOTAL: 60 Hours**TEXT BOOKS:**

1. Rao J. Sand Gupta. K "Theory and Practice of Mechanical Vibrations", Wiley Eastern Ltd., 2002.
2. J.Y. Wong, "Theory of ground vehicle", 4th Edition, John Wiley and Sons Inc., New York, 2008
3. Dr. N.K. Giri, "Automobile Mechanics", Seventh reprint, Khanna Publishers, Delhi, 2005

REFERENCES:

1. Massimo Guiggiani, "The Science of Vehicle Dynamics: Handling, Braking, and Ride of Road and Race Cars", Springer, 2014 edition
2. Groover, "Mechanical Vibration", 7th Edition, Nem Chand & Bros, Roorkee, India, 2003.
3. W. Steeds, "Mechanics of road vehicle", Illiffe Books Ltd, London 1992
4. J.G. Giles, "Steering, Suspension tyres", Illiffe Books Ltd London 1975
5. P.M. Heldt, "Automotive chassis", Chilton Co., New York, 1982

COURSE OUTCOME: (Employability)

- To implement the various vibrating elements of a vehicle how to reduce the vibration under different loads, speed and road conditions in order to improve the comfort for the passengers and life of the various components of the vehicle.
- To assess the construction of vehicle, aerodynamic, concept, paneling of passenger vehicles. At the end of the course the student will be well versed in the design and construction of external body of the vehicles.
- To compare the car aerodynamics.
- To apply the knowledge in commercial vehicle details.
- To explain the commercial vehicle aerodynamics.

UNIT I BASIC OF VIBRATION

9

Classification of vibration, definitions, mechanical vibrating systems, mechanical vibration and human comfort. Modeling and simulation studies. Single degree of freedom, free, forced and damped vibrations. Magnification factor and transmissibility. Vibration absorber. Vibration measuring instruments. Two degree of freedom system. modal analysis.

UNIT II DYNAMICS OF SUSPENSION SYSTEM

9

Requirements of suspension system. Spring mass frequency, wheel hop, Wheel wobble, wheel shimmy, choice of suspension spring rate. Calculation of effective spring rate. Vehicle suspension in fore and aft, Hydraulic dampers and choice of damping characteristics. Compensated suspension systems. Human response to vibration, vehicle ride model. Load distribution. Stability on a curved track, banked road and on a slope.

UNIT III CAR AERODYNAMICS

9

Objects—

Vehicle types of drag. Various types of forces and moments. Effects of forces and moments. Various body optimization techniques for minimum. Principle of wind tunnel technology. Flow visualization techniques. Test with scale models.

UNIT IV COMMERCIAL VEHICLE DETAILS

9

Classification of commercial vehicle bodies. Construction of Tanker body and Tipper body. Dimensions of driver's seat in relation to controls. Driver's cab design. Compactness of Driver's cab. Segmental construction of driver's cab.

UNIT V COMMERCIAL VEHICLE AERODYNAMICS

9

Effects of rounded sharp front body edges. Effects of different cab to trailer body. Fore body pressure distribution. Effects of a cab to trailer body roof height. Commercial vehicle drag reducing devices. Modern painting process of a passenger car body.

TOTAL: 45 Hours

TEXTBOOKS:

1. Rao J. Sand Gupta. K "Theory and Practice of Mechanical Vibrations", Wiley Eastern Ltd., 2002.
2. J. Y. Wong, "Theory of ground vehicle", John Wiley and Sons Inc., New York, 1978
3. Dr. N. K. Giri, "Automobile Mechanics", Seventh reprint, Khanna Publishers, Delhi, 2005
4. Powloski, J., "Vehicle Body Engineering", Business Books Ltd, 1970
5. J. G. Giles, "Body Construction and Design", Butterworth and Co., 1975

REFERENCES:

1. Groover, "Mechanical Vibration", 7th Edition, Nem Chand & Bros, Roorkee, India, 2003.
2. W. Steeds, "Mechanics of road vehicle", Illiffe Books Ltd, London 1992
3. J. G. Giles, "Steering, Suspension and Tyres", Illiffe Books Ltd London 1975
4. J. R. Ellis, "Vehicle Dynamics", Business Books, London, 1969.
5. John Fenton "Vehicle Body layout and analysis", Mechanical Engineering Publication Ltd., 1984
6. Heinz Heisler, "Advanced Vehicle Technology", second edition, Butterworth-Heinemann, New York, 2002
7. V. Raodukkipati, and J. Srinivas, "Textbook of Mechanical Vibrations", PHI Learning Pvt. Ltd., 2012.

COURSE OUTCOME: (Employability)

- To implement the knowledge of the engineering issues and perspectives affecting engine for using alternate fuels in an engine.
- To evaluate further fuels specifications and the performance requirements for advanced combustion systems.
- To organize the alternative fuels for IC engines. They will possess complete knowledge on producing different biofuels, modifying them and using them in IC engines
- To apply and acquire the skills in developing new technologies for alternative fuels efficiently in IC engines.
- To demonstrate the importance of using alternative fuels for sustainable energy supply and for emission control in IC engines.

UNIT I CONVENTIONAL FUELS FOR I.C. ENGINES 9

Petroleum based conventional fuels for SI and CI engine, Demand and Availability of crude oil – vehicle population increase – national and international standards for conventional and alternative fuels. Desirable characteristics of SI Engine fuels – Petrol – Properties, Specification, chemical structure, Volatility characteristics, knock rating and additives. Desirable characteristics of CI Engine fuels – Diesel – Properties, Specification, chemical structure, Ignition quality, Cetane rating and additives.

UNIT II ALCOHOLS AS FUELS 9

Availability of different alternative fuels for engines. Alcohols – Properties, Production methods and usage in engines. Blending, dual fuel operation, surface ignition, spark ignition and oxygenated additives. Performance, combustion and emission Characteristics in engines. Advantages and disadvantages of alcohol fuels

UNIT III VEGETABLE OILS AND BIODIESEL AS FUELS 9

Properties of Vegetable oils and biodiesel- Methods of using vegetable oils – Blending, preheating, and emulsification – Preparation of biodiesel from non-edible, edible oil and Algae - Performance, combustion and emission Characteristics in diesel engines. Advantages and disadvantages of Vegetable oils and biodiesel.

UNIT IV HYDROGEN AS FUEL 9

Hydrogen – Properties, Production methods, storage and safety aspects. Issues & limitation in Hydrogen. Methods of using hydrogen in engines. Performance, combustion and emission Characteristics in engines. Advantages and disadvantages of Hydrogen fuel.

UNIT V BIOGAS, CNG AND LPG AS FUELS 9

Biogas, Compressed Natural gas (CNG) and LPG – Properties and production methods. CO₂ and H₂S scrubbing in Biogas, Modifications required for use in Engines- Performance, combustion and emission Characteristics in engines. Advantages and disadvantages of Gaseous fuels. Working of LPG and CNG kits used in automotive engines.

TOTAL: 45 Hours**TEXTBOOKS:**

1. Arumugam S. Ramadhas, "Alternative Fuels for Transportation" CRC Press, 2011.
2. Ayhan Demirbas and M. Fatih Demirbas, "Algae Energy- Algae as a New Source of Biodiesel", Springer-Verlag London Limited 2010.
3. Biodiesel", Springer-Verlag London Limited 2010.
4. Ayhan Demirbas, 'Biodiesel A Realistic Fuel Alternative for Diesel Engines', Springer-Verlag

London Limited 2008

5. David M. Mousdale, "Introduction to Biofuels", CRC Press, 2015.
6. M.K. Gajendra Babu and K.A. Subramanian, "Alternative Transportation Fuels - Utilisation in Combustion Engines", CRC Press, 2013.
7. M.L. Mathur, R.P. Sharma "A course in internal combustion engines", Dhanpatra publication, 2003.

COURSE OUTCOME: (Employability)

- To develop the constructional details, operating characteristics and design aspects of two and three wheelers.
- To review the theoretical information and about electrical and electronics components used in two and three wheelers.
- To differentiate the clutches and transmission.
- To apply the knowledge in frames, suspension, wheels and tyres.
- To explain the concept of three wheelers.

UNIT I INTRODUCTION

7

Two and three wheelers Classifications- design considerations of the Two and three wheelers – weight and dimension limitations – requirements stability problems, gyroscopic effect- pendulum effect of two and three wheelers.

UNIT II POWER UNITS, IGNITION SYSTEMS AND OTHER ELECTRICAL SYSTEMS

12

2 stroke and 4 stroke SI engines and CI engines design criteria for engines – design of cylinders, cylinder head, cooling fins, crank case, connecting rod and crank shaft. Carburettor types and design. Battery coil ignition, magneto ignition and electronic ignition. Lighting and other electrical system.

UNIT III CLUTCHES AND TRANSMISSION

10

Clutch, Types of clutches for 2 and 3 wheelers. Design of clutch system. Gears for two and three wheelers. Design of gear box and gear change mechanism. Belt drive, chain drive and shaft drive. Freewheeling devices, starting systems.

UNIT IV FRAMES, SUSPENSION, WHEELS AND TYRES

8

Types of frames used for two wheelers. Wheel frames- construction design of frames for fatigue strength torsional stiffness and lateral stability. Front and rear forks. Springs for suspension, Dampers, constructional details of wheel and tyres.

UNIT V THREE WHEELERS

8

Three wheelers, types of three wheelers, Auto rickshaws, different types of Auto rickshaws, Pick-Ups and delivery type vehicle, frames and transmission for 3 wheelers wheel types, wheel attachment tyre types. Brakes and their operating mechanism.

TOTAL: 45 Hours**TEXTBOOKS:**

1. Irving P.E., "Motor Cycle Engineering", Temple Press Book, London, 1964.
2. Marshal Cavendish, 'Encyclopedia of Motorcycling', New York, 1989
3. Srinivasan.S., 'Motorcycle, Scooter, Moped', New century bookhouse, 1988.

REFERENCES:

1. M.M.Griffin., 'Motorcycles from inside and outside', Prentice Hall Inc, New Jersey, 1978.
2. Johns.B.A., 'Motorcycles', Good Heart will, 1984.
3. 'Cycle Motor Manual', Templeton Press Ltd., London, 1992.

COURSE OUTCOME: (Employability)

- To propose the various TQM tools and techniques of quality management to manufacturing and services processes.
- To justify the quality and ISO standards.
- To organize the techniques used in TQM and JIT.
- To apply the concept of quality by design and communication.
- To explain the products liability.

UNIT I	INTRODUCTION	10
Principles of Quality Management - Pioneers of TQM - Quality costs - Customer Orientation - Benchmarking - Re-engineering - Concurrent Engineering.		
UNIT II	PRACTICES OF TQM	10
Quality system - ISO 9001:2000 - QS 9000, ISO 14000 - Quality Auditing - Leadership - Organizational Structure - Team Building - Information Systems and Documentation.		
UNIT III	TECHNIQUES OF TQM	10
Single Vendor Concept - J.I.T. - Quality Function deployment - Quality Circles - KAIZEN - SGA - POKAYOKE - Taguchi Methods.		
UNIT IV	QUALITY BY DESIGN	8
Introduction - Rationale for implementation - Benefits - Teams - Communication models Implementation - Tools - Misconceptions and Pitfalls.		
UNIT V	PRODUCTS LIABILITY	7
Introduction - Products safety law - products liability law - defenses - Proof and the expert witness - Financial Loss - The future of products liability - Prevention.		
		TOTAL: 45 Hours

REFERENCES:

1. Harvid Noori and Russel, "Production and Operations Management - Total Quality and Responsiveness", McGraw-Hill Inc, 1995.
2. Suresh Dalela and Saurabh, "ISO 9000" A Manual for Total Quality Management" S.Chand and Company Ltd., 1997.
3. John Bank, "The Essence of Total Quality Management", Prentice Hall of India Pvt. Ltd., 1995.
4. Mohamed Zairi, "Total Quality Management for Engineers", Woodhead Publishing Limited 1991.
5. Besterfield D.H., Besterfield C.M, Besterfield G. Hand Besterfield M.S., "Total Quality Management", Pearson Education, 2002.

COURSE OUTCOME: (Skill development)

- To design the basic procedures of computer aided design related to automobile components
- To review the design of Piston,pistonpinandpistonrings
- To classify the design of connecting rod
- To implement the design in VehicleChassis
- To describe the design of gear boxes of a heavy vehicle

Design calculation,model and analyze the following automobile components

1. Piston,pistonpinandpistonrings
2. Connectingrod.
3. Automobilevalves
4. Crankshaft
5. Camshaft
6. VehicleChassis
7. Leafspring,coilspringandtorsionbar.
8. Frontaxlesystem of a typical4 Wheeledvehicle
9. Rearaxlesystem of a typical4wheeledvehicle
10. Threespeedandfour speedgearboxes of a heavyvehicle

TOTAL:45Hours**REFERENCES:**

2. DeanAverns,"AutomobileChassisDesign",IlliffeBooksLtd,1992.
3. RichardStone,"IntroductiontoInternalCombustionEngines",McMillan.London,1985.
4. Bosch,"AutomotiveHandBook"6thedition,SAE,2004.
5. Heldt.P.M.,"Automotive Chassis ",Chilton Co.,NewYork,1992.
6. Steeds.W.,"MechanicsofRoadvehicles",IlliffeBooksLtd.,London,1990.
7. Giles.J.G.,Steering,"Suspensionandtyres",IlliffeBooksLtd.,London,1988.
8. K. Newton, W.Steeds and T.K.Garret, "The Motor Vehicle", 13thEdition, Butterworth Heinemann,India, 2004.
9. Dr.N.K.Giri,"AutomobileMechanics",Seventhreprint,KhannaPublishers,Delhi,2005.
10. MarioHirz,WilhelmDietrichandAntonGfrerrer,'IntegratedComputer-AidedDesigninAutomotive',Springer 2013
11. AUTOCAD,CATIAandANSYSsoftwareguide/manual.

COURSE OUTCOME: (Employability)

- To invent the new **design** in the core industry.
- To rank the process which is used in the industry from raw material to **finished** products.
- To classify the **methods** which carried out in the work.
- To implement the **concepts** which is used in the various functions available in the work.
- To summarize the **application** of the work carried out.

The objective of the in-plant training is to **enhance** and improve the skill set and knowledge of the automobile engineering students which boost their performance and **consequently** helping them to meet their career objectives. Training helps learners to acquire the latest **techniques**, skills, methodologies and to build a strong foundation for their career **growth**. Three periods per week shall be allotted in the time table and this time shall be **utilized** by the students to receive the directions from the faculty. The student has to undergo a training of 10 to 12 days during the semester in the automotive related industries and submit a **detailed** report based on the industry, products and **services**, things learned from the industry. This final report shall be typewritten form as specified in the **guidelines**.